



**MDM PUMPS LTD**  
Spring Lane  
Malvern, Worcs.  
England.  
WR14 1BP

Tel: +44 (0)1684 892678  
Fax: +44 (0)1684 892841

E-mail: [info@mdmpumps.co.uk](mailto:info@mdmpumps.co.uk)  
Website: [www.mdmpumps.co.uk](http://www.mdmpumps.co.uk)

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## Electropolish procedure

- 1) Examine all surfaces visually.
- 2) Immerse in cleaning solution at ambient temperature for 10-15 minutes.
- 3) Rinse in cold water.
- 4) Electropolish at 50-55°C.
- 5) Rinse in two stages in cold water
- 6) Immerse in passivation solution at ambient temperature.
- 7) Rinse in two stages in cold water.
- 8) Final rinse in hot demineralised water at 60°C.
- 9) Dry naturally.